April 8, 2010 8:43:45 AM _____ Item ID: K10003 Accept Setup Start Revision ID: Stop Item Name: Saddle, D205-634-011 Start Qty: 4.00 **Start Date:** 4/08/10 **Cust Item ID:** Required Date: 4/15/10 Reg'd Oty: 4.00 **Customer:** Reference: Start Run Process Plan: Approvals: Date: Tooling: Date: Stop SPC (Y/N): Date: Date: Sequence ID/ Reject Operation Set Up/ **Draw** Draw Plan Accept Reject Insp. Description Qty **Work Center ID** Number Rev. Code Qty Number Stamp **Run Hours Draw Nbr Revision Nbr** IIN634,635 Rev F 100 0.00 DOCUMENT CONTROL 0.00 Memo Document Control Create White labels only per PPP K10003 110 Pick Kit 0.00 Packaging 0.00 Memo Packaging 120 QC4-100% Inspect kits for completeness 0.00 0.00 QC Memo Quality Control

Work Order ID 57533

April 8, 2010 8:43:50 AM

Required Date: 4/15/10



Page 2

Item ID:

K10003

Accept



Setup Start



Revision ID:

Item Name:

Saddle, D205-634-011

Start Date:

4/08/10

QC:

Start Qty: 4.00

Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: ____

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start

Stop

Stop



Sequence ID/ **Work Center ID**

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location

Set Up/ **Run Hours**

0.00

Draw Number

Draw Rev.

Plan Code

Accept Qty

Reject Reject Number Qty _

Insp. Stamp

Memo

0.00

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

B\$10-5-13

N W07.94

April 8, 2010) 8:43:33 Al	<i>M</i>					Page 1
Work Order	ID: 57533						9
Parent Item:	K10003						1
Parent Item N	Name: Sado	ile, D205-634-011				Start Date: 4/08/10	Required Date: 4/15/10
Comments:	IPP IPP	: I	9344 3 Rev C	JLM KJ		Start Qty: 4.00	Required Qty: 4.00
AN4-51A		Purchase	d No	,	110 Each	186.0000 - 32.0000	~5-75/
				Warehouse Location	Loc Oty	Loc Code	
				Main Warehouse	100		
				ST361 112720	186 50		
				113121	100	40	
ANIA CA	JU2	.		113226	36	16%	
AN4-6A Bolt		Purchase	ed No		110 Each	1,223.000 -64.00 00	114523 10-5-4S
	1			Warehouse	Loc Qty	Loc Code	
	!			Location			
	!			Main Warehouse ST356	1222		
	T.			112720	1223 35	-	····
				112829	288		
				112933	300	<u> 49</u>	
AN4C47A	M	Purchase	ed No	113149	600 110 Each	65.0000 20	— <i>/</i>
Bolt		T di Oridos	, d				16-5-70
	ļ			<u>Warehouse</u>	Loc Qty	Loc Code M1146	(26)
	!			Location		102-12 12X	(SV)
				Main Warehouse		, • = . •	•
	1			ST361	. 65		

Dart Ae	rospace	Ltd									7		
W/O:			WORK ORDER CHANGES										
DATE	STEP		PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto		
						· · · · · · · · · · · · · · · · · · ·							
Part No					egory:								
Resolution:				Disposition	on:	QA	N/C CI	Date: _					
NCR:			WORK ORD	ER NON-CONFO	RMANCE	(NCF	₹)						
DATE	STEP	b	escription of NC	Corrective Action Sec				Verific	Verification	Approval	Approva		
DAIL	JILF		Section A	Initial Chief Eng	Action Descrip Chief Eng	tion	Sign 8 Date	Sect	ion C	Chief Eng	QC Inspecto		
											-		
											i C		
NOTE:∙D	ate & initial	all entries				····							

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

April 8, 2010 8:43:34 AM

Work Order ID: 57533

Parent Item Name:

Parent Item:

K10003

Saddle, D205-634-011

Comments:

IPP: I□ 03.01.16 Reformat: Incorporated D205-641-011

IPP: J 06-07-25 As per DSI 9344

IPP: K 06.11.17 Per K10003 Rev C

Warehouse

Location Main Warehouse ST342

112314

KJ/RF[]

JLM KJ

IPP: L 07.01.12 Document Record for copying bluefile rmv KJ

AN6-12A

Purchased

No

110

110

110

Each

194

194

Each

Loc Qty

Loc Code

8Y 194.0000 32.0000

Start Date: 4/08/10

Start Qty: 4.00

Required Date: 4/15/10

Required Qty: 4.00

Washer

No

Purchased

Purchased

No

Loc Oty

157

157

Each

0.0000

157.0000 32.0000

M114576 10-5-14 S

Location

Warehouse

Main Warehouse

ST347

113149

Loc Code

32x

128.0000

April 8, 2010 8:43:34 AM

Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr QC Inspector Approval Chief Eng / Prod Mgr QC Inspector

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution		Disposition:	QA: N/C Closed:	Date:

NCR:			WORK ORDER NON-CONFORMANCE (NCR)											
D.475		Description of NC	Corrective Action Section B			Verification	Ammuoval	Annescal						
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector						
								-						
	1 1				i	1	ľ	1 .						

NOTE: Date & initial all entries

Required Date: 4/15/10

Required Qty: 4.00

April 8, 2010 8:43:34 AM

Work Order ID: 57533

Parent Item:

K10003



Parent Item Name:

Saddle, D205-634-011

Comments:

IPP: I□ 03.01.16 Reformat: Incorporated D205-641-011

IPP: J 06-07-25 As per DSI 9344

IPP: K 06.11.17 Per K10003 Rev C

KJ/RF 🗆

JLM

ΚJ

IPP: L 07.01.12 Document Record for copying bluefile rmv KJ

Manufactured

Manufactured

No

No

110

Each

120 233.0000 96.0000

Start Date: 4/08/10

Start Qty: 4.00

Warehouse Loc Qty Loc Code

Location

ST018

Main Warehouse 233 53778 14 55003 219 110 17.0000 Each



D2571

Warehouse Loc Qty Loc Code Location Main Warehouse ST425

47564 54929 Main Warehouse

43564

ST433

56747

Dart Ae	rospace L	td								•
W/O:				WC	ORK ORDER CHANG	GES				г
DATE	STEP		PROCEDURE CHANGE		Ву	Date	ate Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto	
Part No):	PAR	#:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _	
	Res	olutior:	: Disposition: QA: N/C Closed: Date						Date: _	
NCR:			WOI	RK ORDI	ER NON-CONFORM	ANCE (NC	R)	· · · · · · · · · · · · · · · · · · ·		
		Description of	Description of NC Corrective Action		Corrective Action Sec	Section B		nation	Approval	
DATE	STEP	Section A		Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	Verification Section C		Approva QC Inspecto
_										-
		·								

NOTE: Date & initial all entres

April 8, 2010, 8:43:35 AM

Work Order ID: 57533

Parent Item:

K10003

Parent Item Name:

Saddle, D205-634-011

Comments:

IPP: I[] 03.01.16 Reformat: Incorporated D205-641-011

IPP: J 06-07-25 As per DSI 9344

IPP: K 06.11.17 Per K10003 Rev C

IPP: L 07.01.12 Document Record for copying bluefile rmv KJ

KJ/RF

JLM

ΚJ

Manufactured

Manufactured

No

110

Each

11.0000 4.0000

Start Date: 4/08/10 Start Qty: 4.00

B. 58100 10-5-12

Required Date: 4/15/10

Required Qty: 4.00

<u>Warehouse</u>	Loc Oty	Loc Code	- 1
<u>Location</u>			
Main Warehouse			
ST425	4	•	
43565	4		
Main Warehouse			
ST433	7		
56748	7		

110

Each

19.0000

Warehouse Location	Loc Oty	Loc Code	
Main Warehouse			
ST425	12		
43566	4		
47566	4		
52911	4		1
Main Warehouse			•
ST434	7		
56749	7		

April 8, 2010 8:43:35 AM

April 8, 2010 8:43:35 AM

Work Order ID: 57533

K10003

Parent Item: Parent Item Name:

Saddle, D205-634-011

Comments:

IPP: I□ 03.01.16 Reformat: Incorporated D205-641-011

IPP: J 06-07-25 As per DSI 9344

IPP: K 06.11.17 Per K10003 Rev C

IPP: L 07.01.12 Document Record for copying bluefile rmv KJ

Start Date: 4/08/10

Required Date: 4/15/10

Start Qty: 4.00

Required Qty: 4.00

D2574

Manufactured

Manufactured

No

No

110

Each

Loc Qty

16.0000

Loc Code

4.0000

D2747

Warehouse Location

KJ/RF□

JLM

KJ

Main Warehouse

ST425 43567

56398

Main Warehouse

ST434

56750

110 Each

Loc Qty

189

193.0000 16.0000

Loc Code

10-5-7

Warehouse Location

Main Warehouse ST023

39224 51921 193

20

April 8, 2010 8:43:36 AM

11 11

<u>Location</u>

Main Warehouse

ST474

Required Date: 4/15/10

Required Oty: 4.00

April 8, 2010, 8:43:36 AM

Work Order ID: 57533

Parent Item:

K10003

Parent Item Name:

Saddle, D205-634-011

Comments:

IPP: I□ 03.01.16 Reformat: Incorporated D205-641-011

Manufactured

Manufactured

Manufactured

Manufactured

IPP: J 06-07-25 As per DSI 9344

IPP: K 06.11.17 Per K10003 Rev C



KJ/RF□

IPP: L 07.01.12 Document Record for copying bluefile rmv KJ

D3405-043

Lug Assembly

D3407-041

Tow Ring D3417-5

No

No

No

No

JLM ΚJ

0.0000 110 Each

Each

Each

0.0000

Loc Code

4.0000

Start Date: 4/08/10

Start Qty: 4.00

4.0000

91.0000

Washer

Warehouse Location

Main Warehouse

ST056

52344

91

110

110

91 110 Each

Loc Qty

161.0000 **4**.0000

BS1653 10-5-75

Washer

D3456-1

Location

Warehouse

Loc Qty

161

161

Loc Code

Main Warehouse

ST058

54692

April 8, 2010 8:43:38 AM

Work Order ID: 57533

K10003



Parent Item Name: Comments:

Parent Item:

Saddle, D205-634-011

IPP: J 06-07-25 As per DSI 9344

IPP: K 06.11.17 Per K10003 Rev C

IPP : I□ 03.01.16 Reformat: Incorporated D205-641-011

KJ/RF JLM

ΚJ

IPP: L 07.01.12 Document Record for copying bluefile rmv KJ

Manufactured

No

110

110

Each

Loc Qty

163.0000

Loc Code



Start Date: 4/08/10

Start Oty: 4.00

Required Date: 4/15/10

Required Oty: 4.00

MS21042L4

Purchased

No

Warehouse

<u>Location</u> Main Warehouse ST069

163 163

Each

120 1,566.000 96.0000

M114416 St 16-5-7

		- · · · · · · · · · · · · · · · · · · ·
Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST139	2	
111827	2	•••••
Main Warehouse		
ST300	1564	
113422	556	
114108	1000	
9063	8	

April 8, 2010 8:43:44 AM

Work Order ID: 57533

Parent Item:

Comments:

MS21043-4

K10003

Parent Item Name:

X5

Saddle, D205-634-011

IPP: J 06-07-25 As per DSI 9344

IPP: IEI 03.01.16 Reformat: Incorporated D205-641-011

IPP: K 06.11.17 Per K10003 Rev C IPP: L 07.01.12 Document Record for copying bluefile rmv KJ

Purchased

No

KJ/RF□

JLM

ΚJ

110

Each

610.0000 20.0000

5×

Start Date: 4/08/10 Start Qty: 4.00

Required Date: 4/15/10

Required Qty: 4.00

Warehouse Loc Qty Loc Code **Location OFFSHORE** FG 40 104603 40 Main Warehouse ST301 570 113064 170 114181 400

April 8, 2010 8:43:44 AM

Shop Packet Print

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DART AEROSPACE LTD.

REFERENCE ONLY

D205-634

Page 10 of 10

PARTS LIST 5.0

Item	634 011	634 -315	634 -041	634 -045	641 -011	Part Number	Description
	X			i		D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		χ			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1		:	Х	D205-641-011	GROUND HANDLING KIT
						50-20-044	COS CHIEFTIEF ACCELCULA (OTANDADA)
_1		!	1	ļ		D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2/4			16	16		D2594-1	* PLUG
28			16	16		D2594-3	* O-RING
· ·		! !	1	1		D2855	* AFT CAP
4	, January na sanahan sa sa		2	2		AN3-5A	* BOLT
5	: !	·	2	2		AN960JD10L	* WASHER
6/A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
68			1	1		D3566-1	* GASKET
7,4			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
713			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B	(11	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B		ĺ	11	1		D3566-13	* GASKET
10		!	50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11	p		30	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
				ļ <u>.</u>		D2571 (SADDLE, FWD OUTSIDE
20	1_					DE.CF 1	SADDLE, FWD OUTSIDE
21			: !			D2572	
22	·	, <u> </u>		ļ		D2573	SADDLE, AFT OUTSIDE
23 22 23		<u> </u>		<u></u>		D2574 ,	SADDLE, AFT INSIDE
24 🚛	C.	<u> </u>	,	ļ		AN4-51A	BOLT
<u> 21 :</u>	13	13 -				D2570	BUSHINGS
26	8	<u>ે</u> દેશ		<u> </u>		MS21042L4	NUT (OR MS21042-4)
26 26 29	8			! 		ANS-12A	BOLT
<u>28</u>	<u> </u>	8				AN930JD616 /	WASHER
<u> 29</u> .		15				AN4-6A	BOLT
30 31	22	12.		[AN960JD416	WASHER
			errende pen annen	: 		MS21042L4	NUT (OR MS21042-4)
3.9	£		-			D2747 c	SET SCREW
33	2	2		1		D3533-1 /	SET SCREW
		4				D3407 044	TOW RING (REPLACES D2968-041)
4	·	, (m.				D3407-041 /	WASHER
4				;		MS21043-4	NUT
43_	 	- 					WASHEF.
44	گسم			· {		D3417-5	WAGITED.
50		}	***************************************	· .	1	03405-041	LUG ASSEMBLY (REPLACES D2736-1)
50 5		 			1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
50		L			4	AN4C47A	BOLT
					; 8	D2570 ·	BUSHING
50 50 54					4	MS21043-4	NUT (OR MS21G42-4)
ایمان از ۱۰۰۰ و ۱۰۰۰ مسالت						7	1101 101/21012 1
60		2		ţ		D2876	SADDLE SPACER
C .		4				D2977	SADDLE SPACER

DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07

Dart Ae	rospace L	td											
W/O:			WORK ORDER CHANGES										
DATE	STEP		PROCEDURE CHANGE			В	У	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspect		
										1. id.d.			
Part No	Part No:		PAR #: Fault Category:			NCR: Yes No DQA: Date:							
	Res	olutior:	: Disposition:			QA: N	QA: N/C Closed: Date:						
NCR:				WORK ORDE	R NON-CONFORI	MANCE (I	NCR)					
DATE	CTED	STED Description of NC			ection B	Verification		Approval	Approva				
DATE	STEP	Se	ction A	Initial Chief Eng	Action Descriptio Chief Eng		ign & Date	Section		Chief Eng	Approva QC Inspecto		
										i			
					<i>,</i>								
					- NW-								

NOTE: Date & initial all entries